

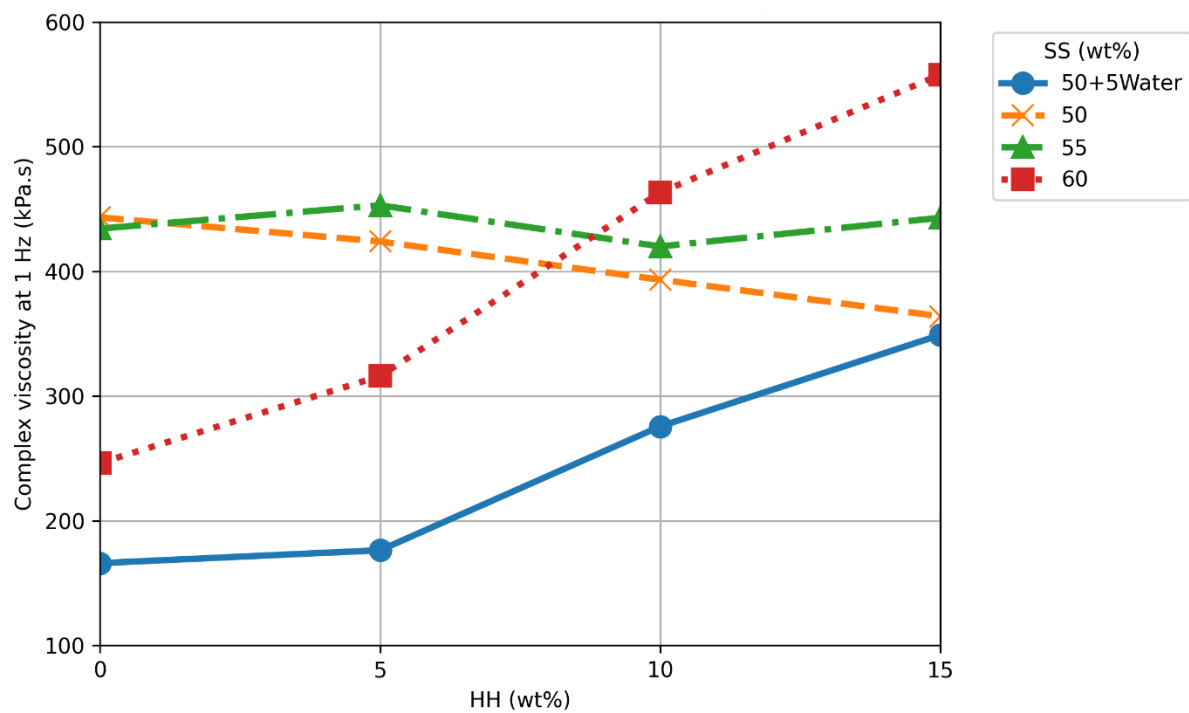


Figure S1: HH $\times$ SS interaction for complex viscosity.

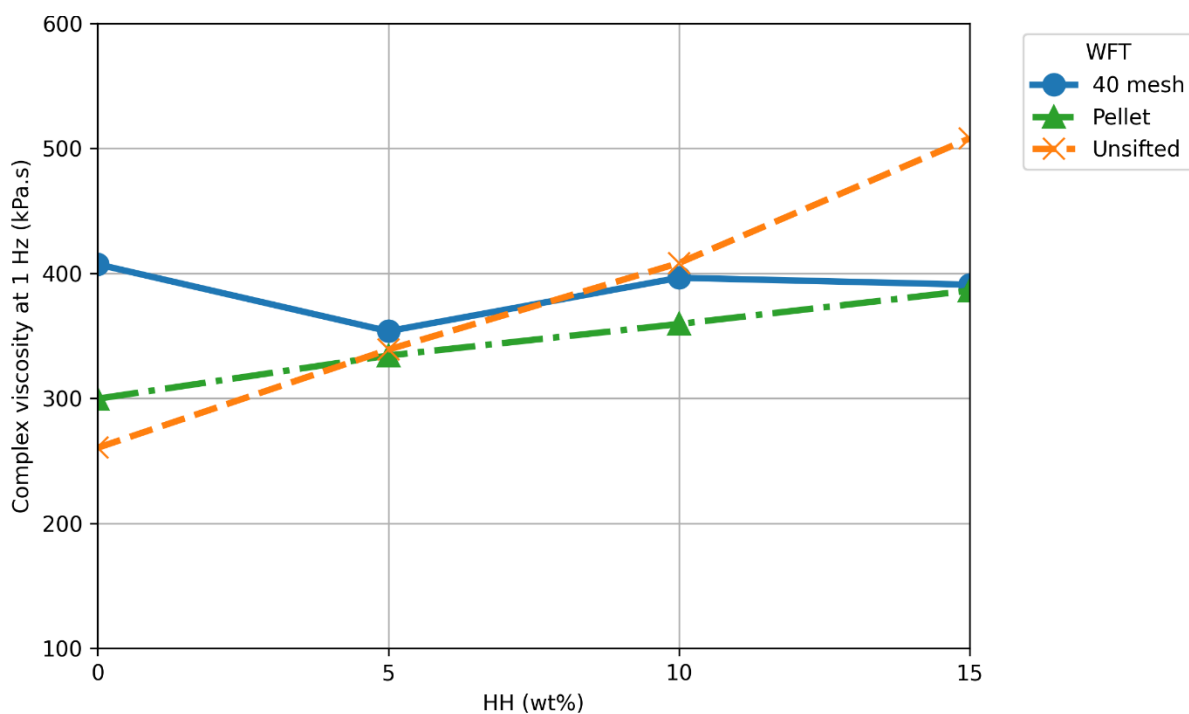


Figure S2: HH $\times$ WFT interaction for complex viscosity.

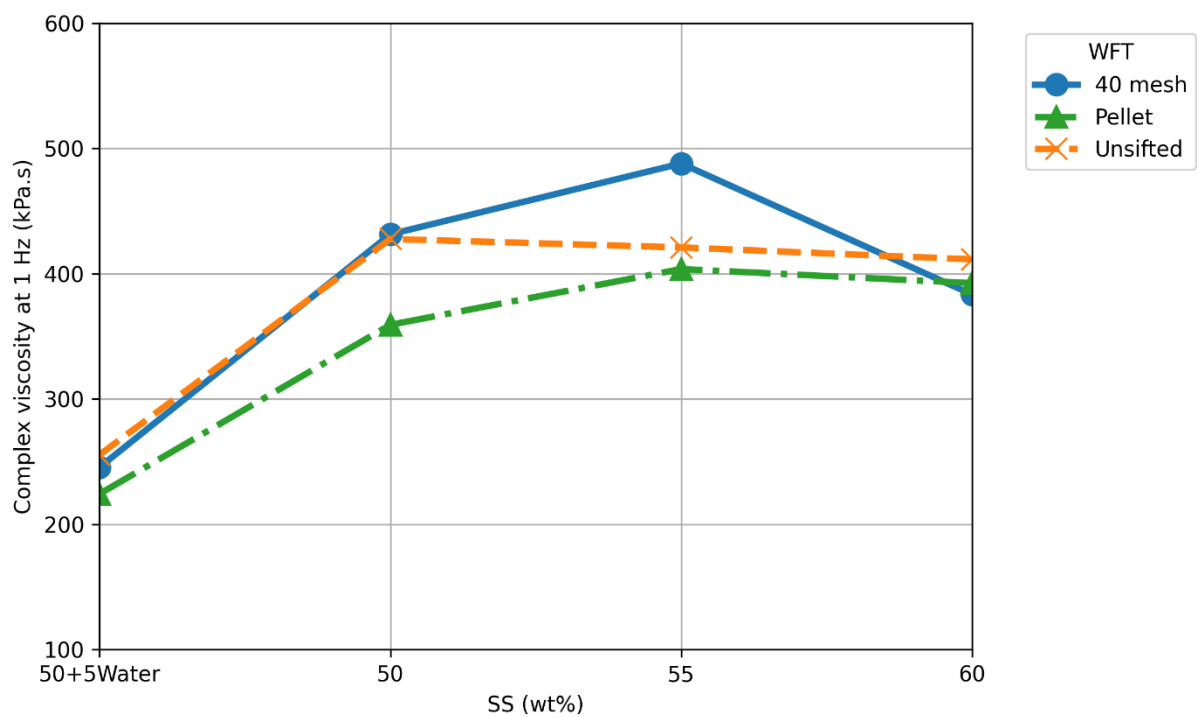


Figure S3: SS $\times$ WFT interaction for complex viscosity.

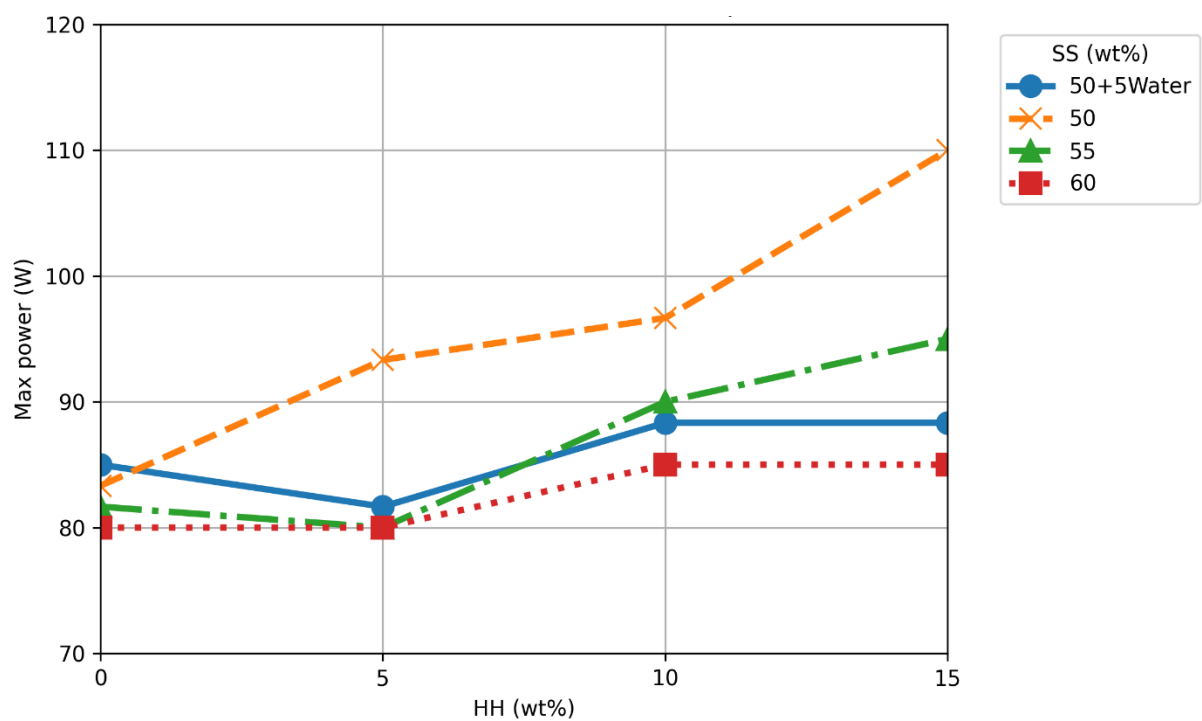


Figure S4: HH $\times$ SS interaction for max motor power.

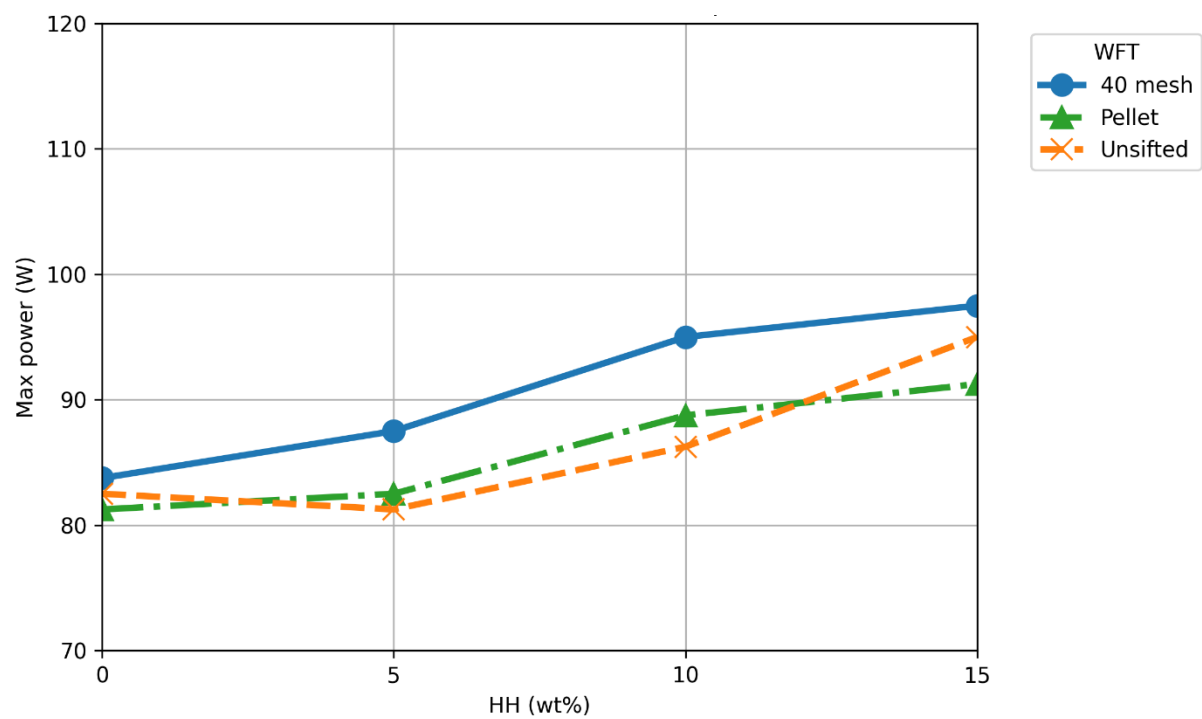


Figure S5: HH $\times$ WFT interaction for max motor power.

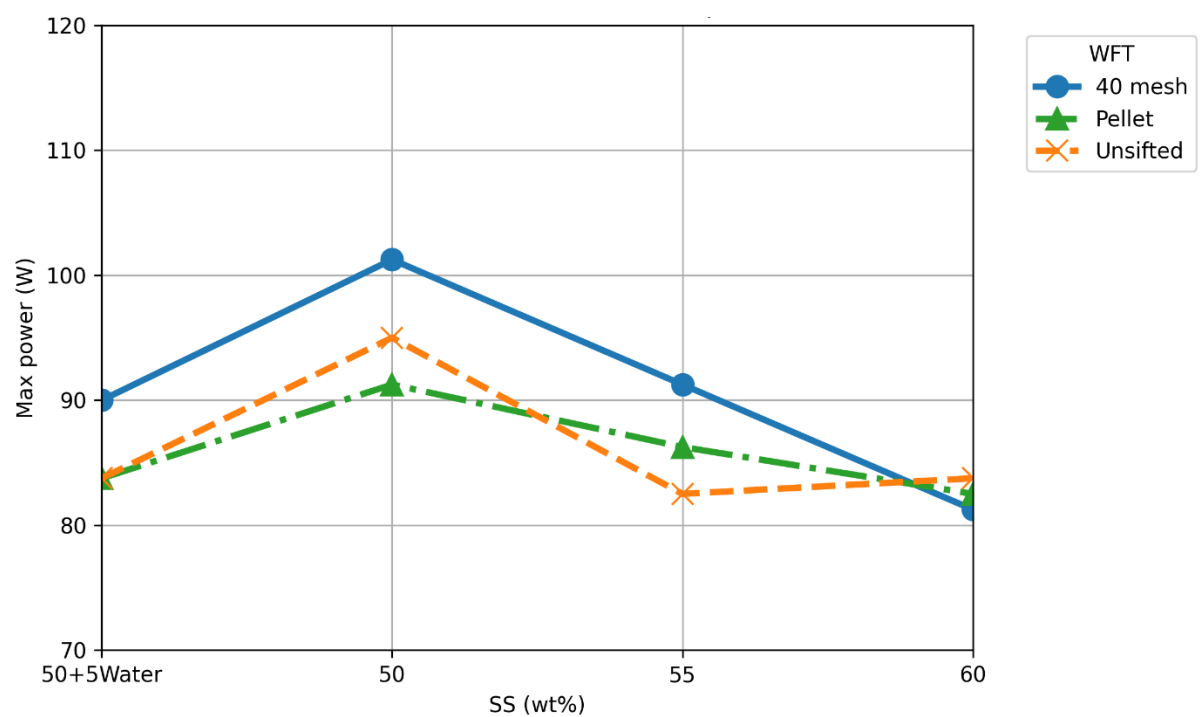


Figure S6: SS $\times$ WFT interaction for max motor power.

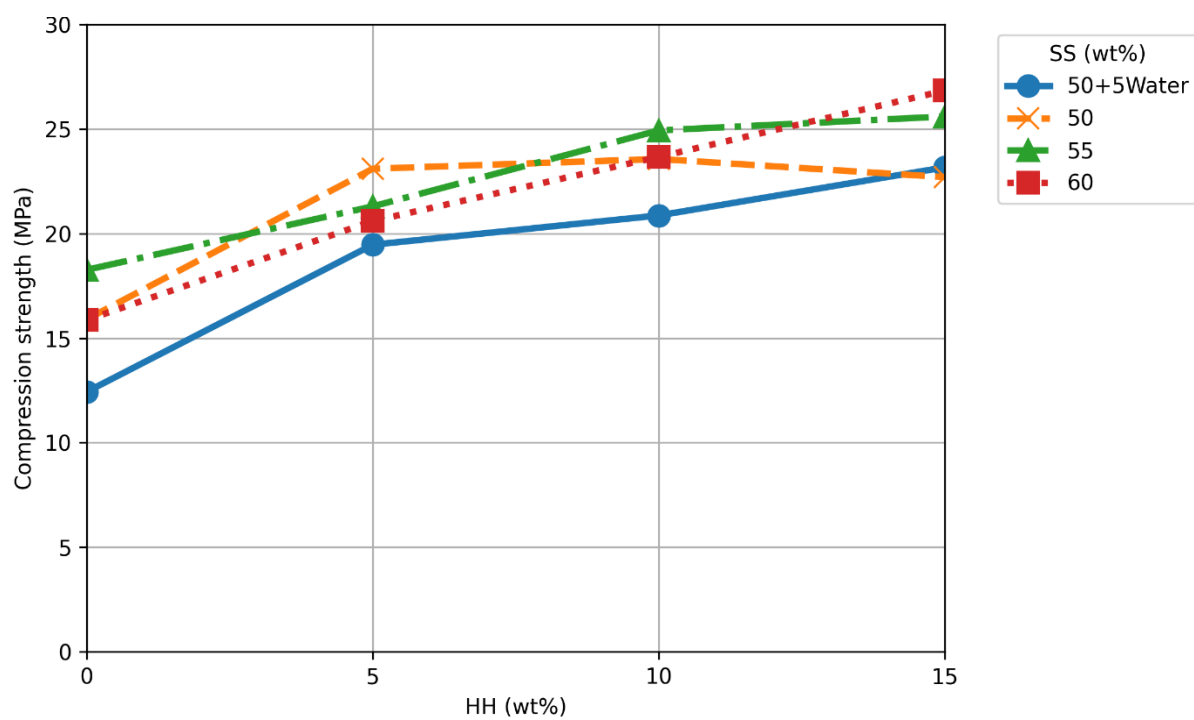


Figure S7: HH $\times$ SS interaction for compression strength.

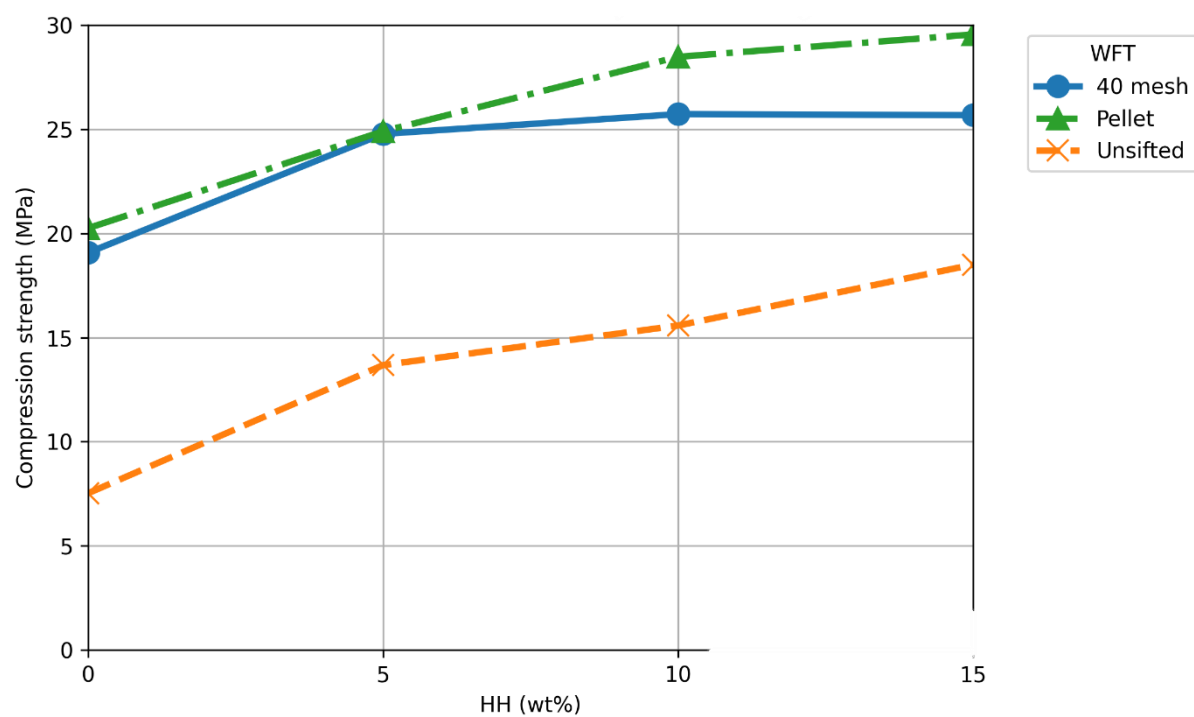


Figure S8: HH $\times$ WFT interaction for compression strength.

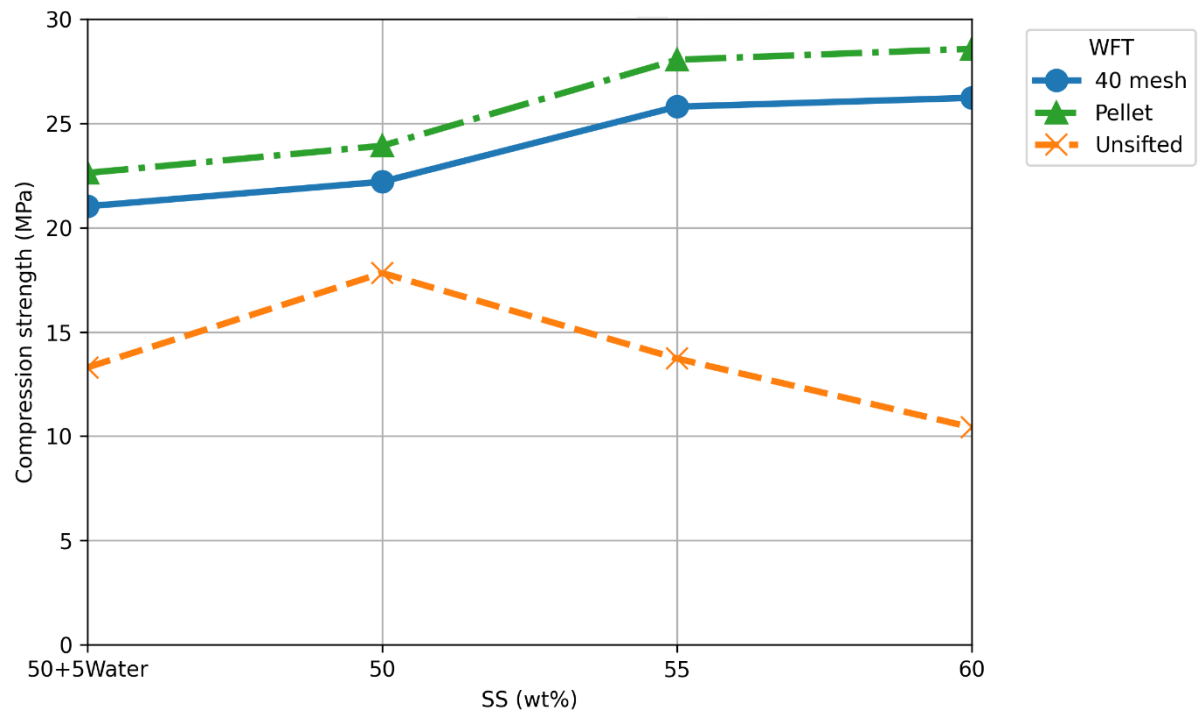


Figure S9: SS $\times$ WFT interaction for compression strength.

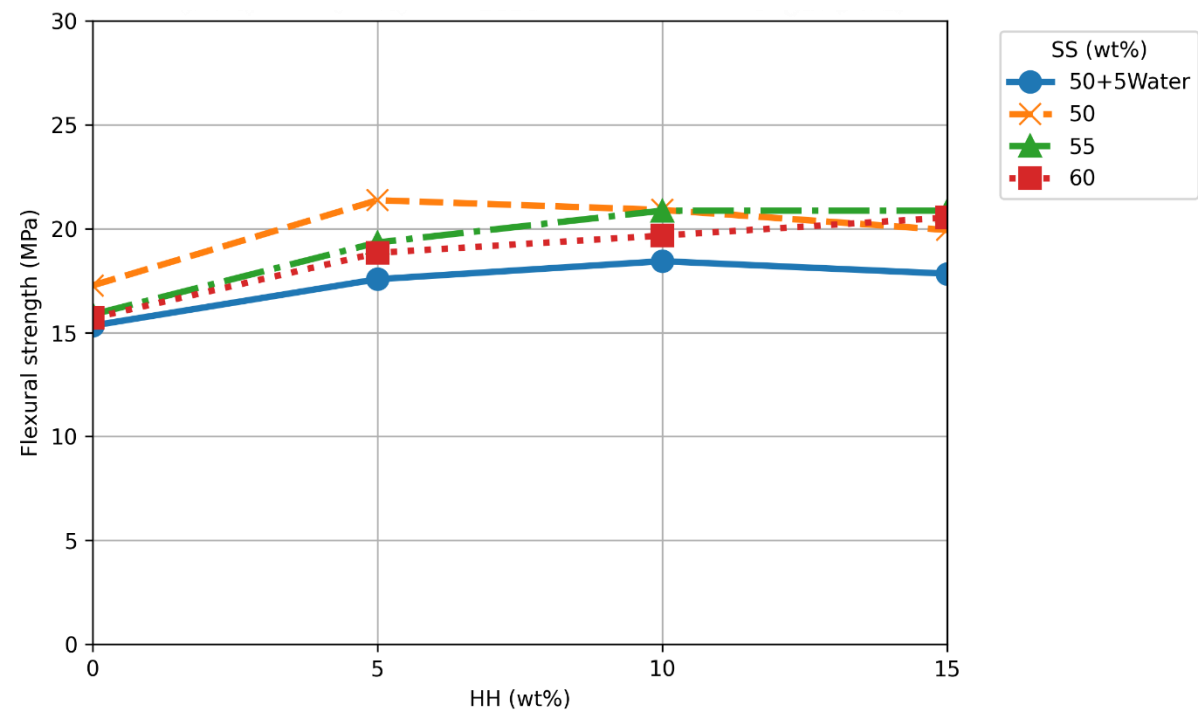


Figure S10: HH $\times$ SS interaction for flexural strength.

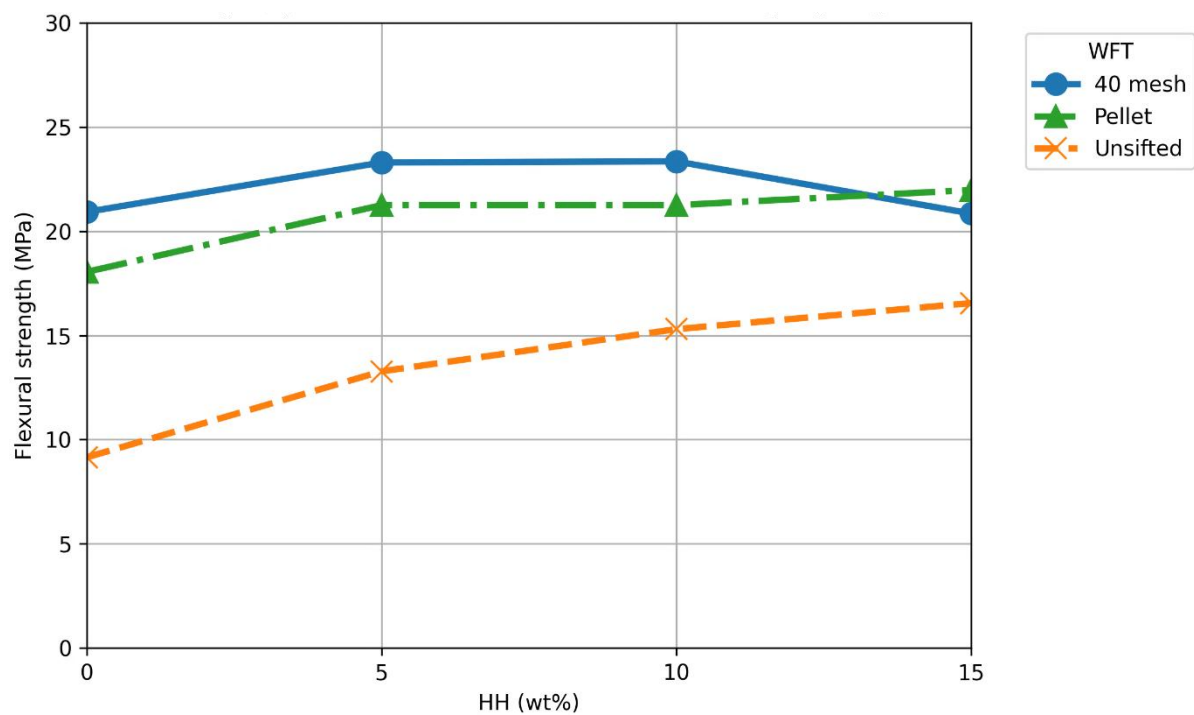


Figure S11: HH $\times$ WFT interaction for flexural strength.

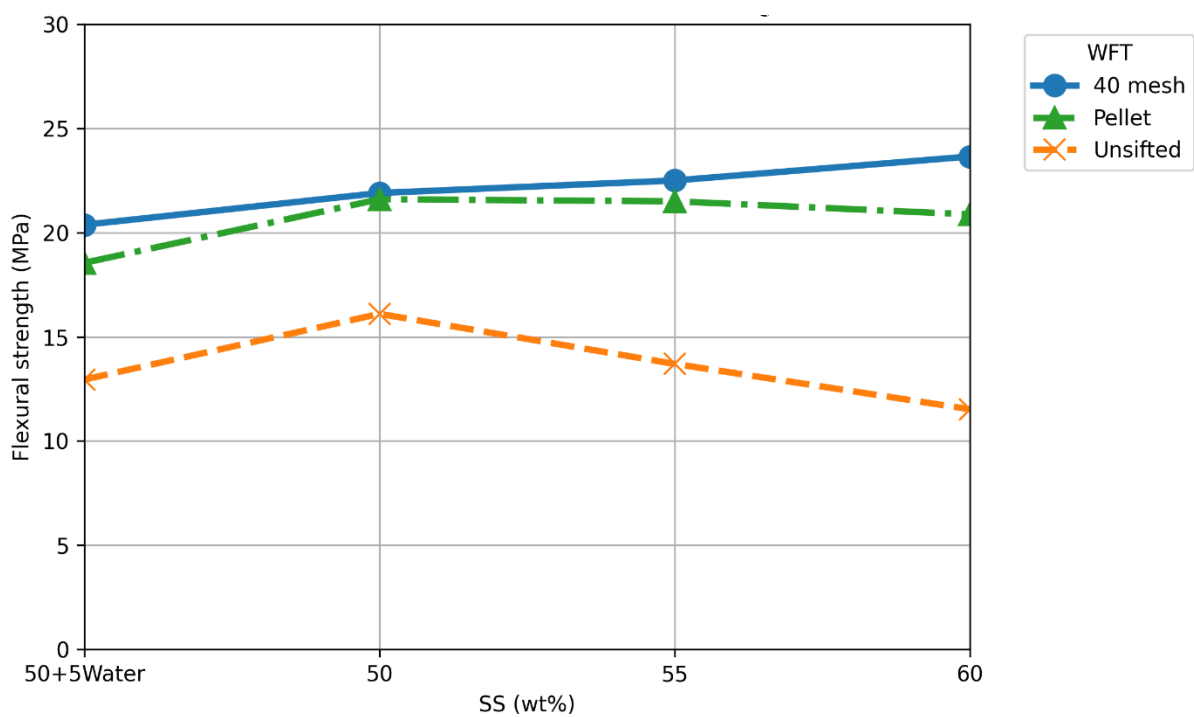


Figure S12: SS $\times$ WFT interaction for flexural strength.

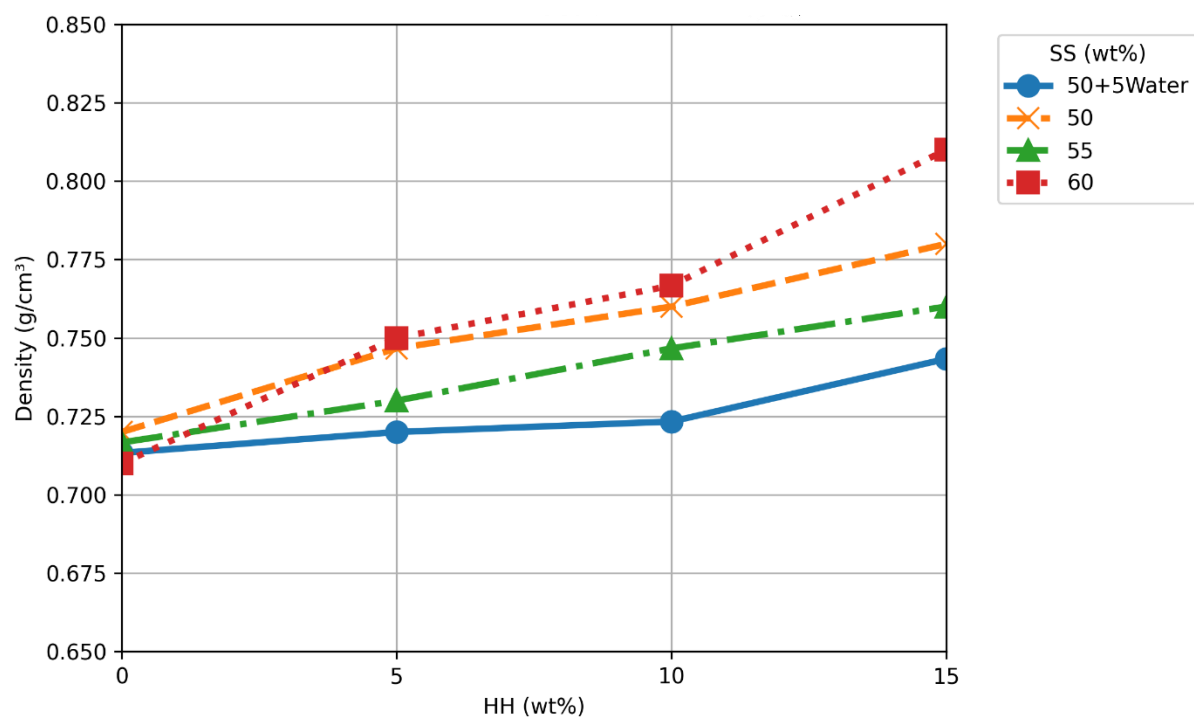


Figure S13: HH × SS interaction for density.

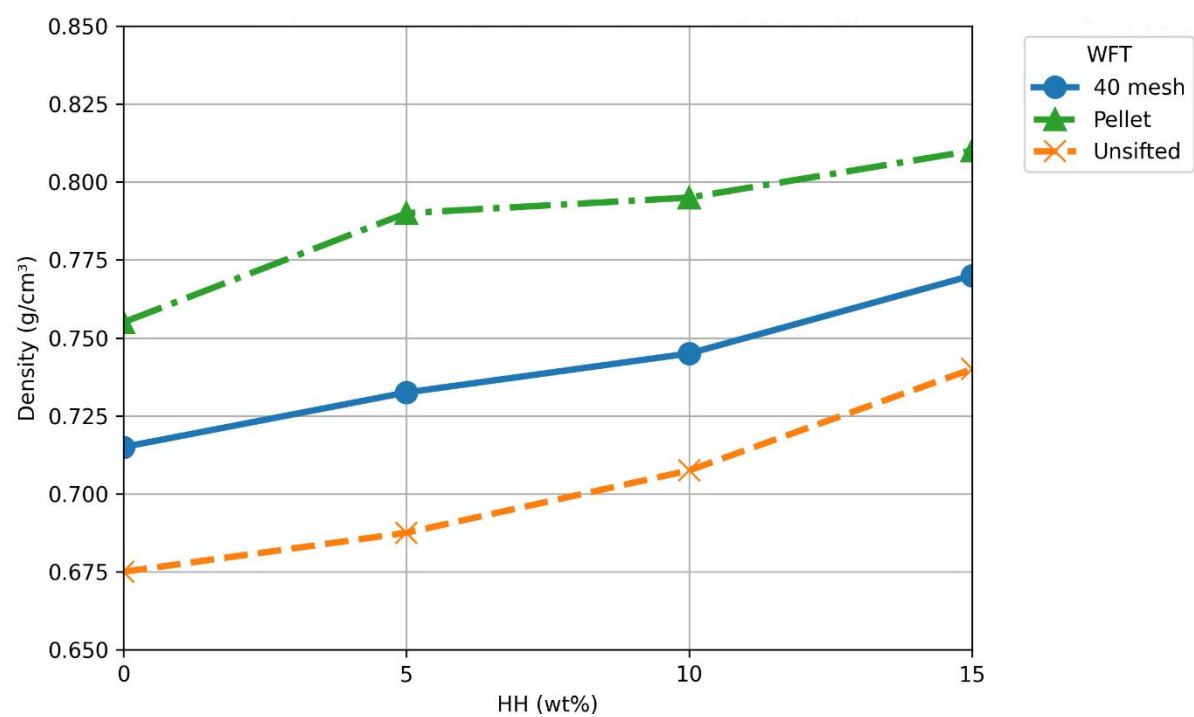


Figure S14: HH × WFT interaction for density.

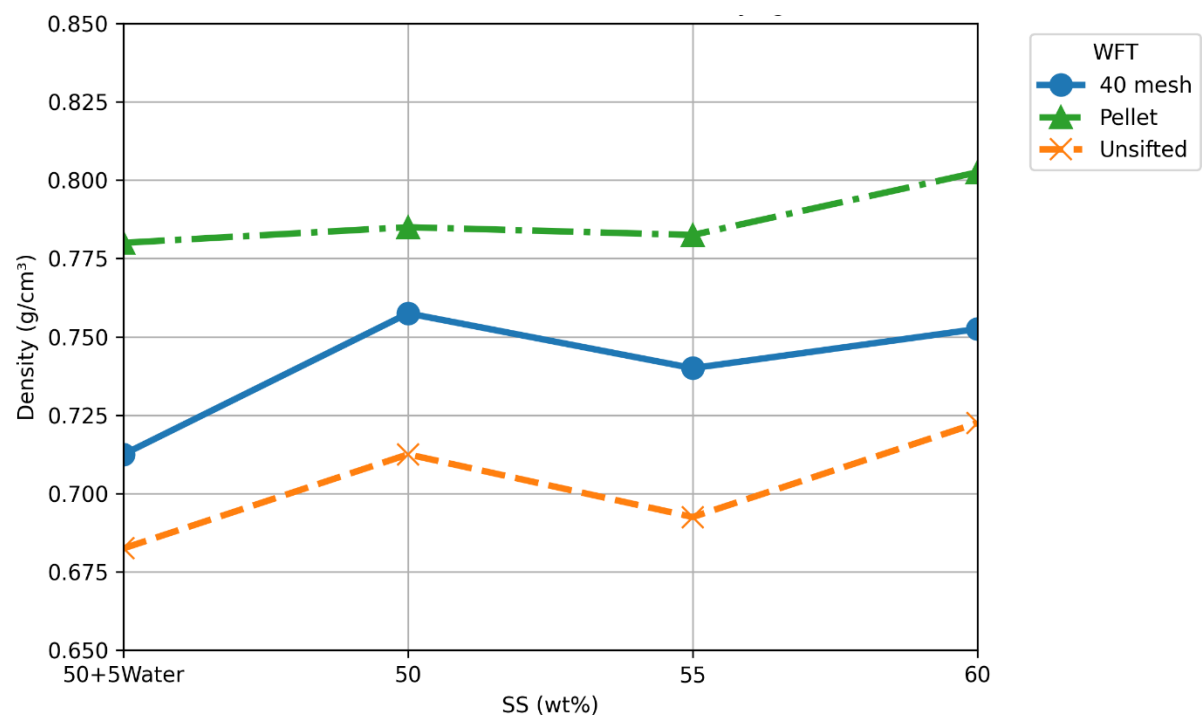


Figure S15: SS × WFT interaction for density.